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:-1. What parameters influence the tool life ? Tool material; Work material; Speed, feed and depth of cut; Tool

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geometry work system; Cutting fluid;
Built up edge; Vibration behaviour of
the machine tool. 2. Mention the
function of intermediate stage in a
generalised measurement system.
Amplify signal without affecting its
waveform; Remove ...

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Questions ; Question 19. What Is
Strainer? Answer : Strainer is a
control element to arrest dust from

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flowing fluids. Question 20. What Is Work Permit System? Answer : Work Permit is an Authority for doing work in a process plant. Types: Cold Work Permit- Without Sparking, Without Heat etc. Hot Work Permit- With heat (Grinding, Cutting, Welding). Note:

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